

Assembly Instructions for Screw-Connected Shelving Units

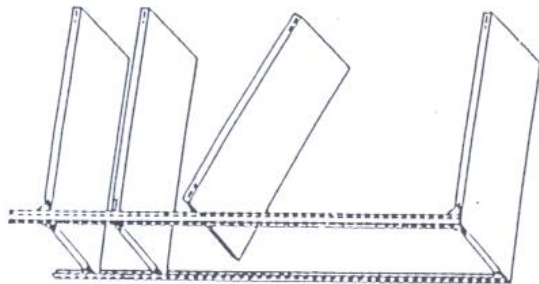
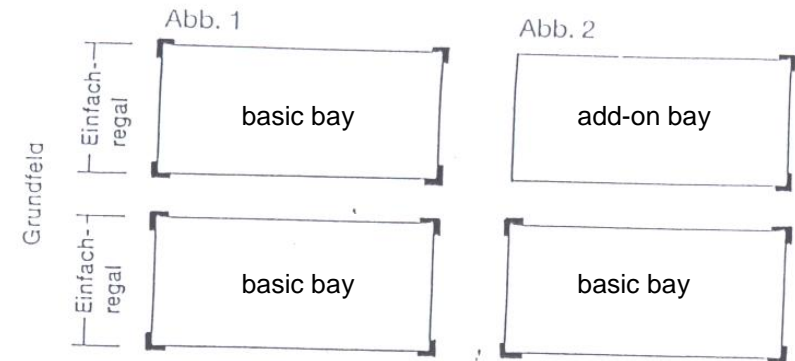
Installation Instructions

4 system profiles and the desired number of shelves form the basic bay.

When using add-on bays, 2 profiles are saved through the use of screwed connection. (see Abb. 2)

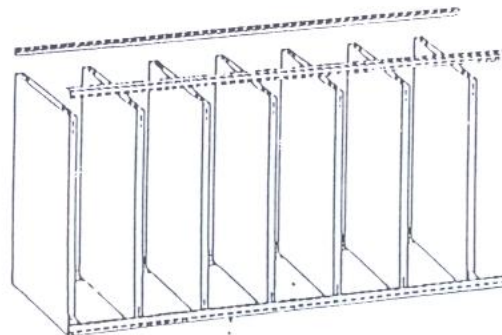
For higher loads, we recommend only the creation of basic bays.

In the basic bay, the shelves are 8-fold and in the add-on bays 6-fold screwed.



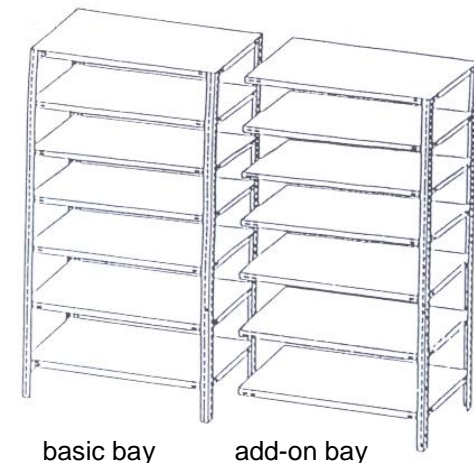
1. Operation

Lay 2 system sections on the floor so that they are parallel to each other. Screw-connect first the top shelf and then the bottom shelf to the system sections, with corner plates in each case. Initially tighten the screws. Now screw-connect (hand-tighten only) the intermediate shelves at the desired intervals, this time without corner plates.



2. Operation

Now screw-connect (hand-tighten only) two more system sections to the shelves.



3. Operation

Set the basic bay upright and align it. Now tighten all screws fully. Screw the add-on bays directly onto the basic bay.